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## CLEANING AND MAINTENANCE INSTRUCTIONS

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### Cleaning and Maintenance Instructions for Bronze Manufactured Windows and Doors with a Powder Coat Finish:

- 1. Regular Dusting:** Use a soft, dry microfiber cloth or feather duster to gently remove dust and debris from the powder coated surface. Regular dusting prevents accumulation and maintains the finish's appearance.
- 2. Routine Cleaning:** For regular maintenance, clean the powder coated surface with a soft cloth dampened with warm water and a mild pH-neutral detergent. Rinse thoroughly with clean water and dry immediately with a soft, lint-free cloth to prevent water spots.
- 3. Removing Stubborn Dirt:** For more persistent dirt, grime, or environmental deposits, use a solution of warm water with a small amount of mild liquid soap. Apply gently with a soft sponge or cloth, working in small sections. Rinse completely and dry thoroughly to maintain the powder coat's luster.
- 4. Avoid Abrasive Materials:** Never use abrasive cleaners, steel wool, scouring pads, or harsh chemicals including solvents, acetone, or ammonia-based products. These materials can scratch, dull, or permanently damage the powder coat finish and compromise its protective properties.
- 5. Protection from Environmental Elements:** Powder coat finishes are designed to withstand environmental exposure, but regular cleaning is essential in coastal, industrial, or high-pollution areas. Remove salt deposits, acid rain residue, and pollutants promptly to prevent potential surface degradation.

**6. Scratch and Chip Prevention:** Exercise care to avoid impact damage to the powder coated surface. If minor scratches or chips occur, consult with a professional powder coating specialist for proper touch-up procedures to maintain the finish's integrity and prevent corrosion of the underlying bronze.

**7. Regular Inspections:** Conduct periodic visual inspections of your bronze windows and doors to identify any signs of wear, damage, or finish degradation. Early detection of issues allows for timely maintenance and prevents more extensive problems from developing.

**8. Hardware and Mechanism Maintenance:** Clean and lubricate hinges, locks, and operating mechanisms according to manufacturer specifications. Ensure that cleaning products do not contact or damage the powder coat finish during hardware maintenance.

**9. Professional Maintenance:** For comprehensive cleaning, restoration of damaged areas, or refinishing services, consult a professional specializing in powder coated bronze architectural elements. Professional maintenance ensures optimal performance and longevity of your windows and doors.

By adhering to these cleaning and maintenance instructions, you can preserve the exceptional appearance, durability, and protective qualities of the powder coat finish on your bronze manufactured windows and doors for many years to come.